



Machine: Cartridge Case Draw and Trim Machine

SCOPE OF WORKS

Performed processes by the Cartridge Case Draw and Trim Machine

The Cartridge Case Draw and Trim Machine is a press that will form and trim the parallel walled Case (tube) from a Brass Cup for Small Arm Ammunition Cartridge production.

Cartridge Case Ball

The press performs the following operations

- Cup feeding
- 1st Draw (Initial Draw)
- 2nd Draw (Final Draw)
- Trim to length
- Eject Drawn and Trimmed tubes
- Eject excess material

The configuration is designed to draw and trim of brass ammunition cases for Small Arm Ammunition Cartridges.

Total machine output nominal 160 - 240 pieces/min