

**SUBJECT:** Universal Trimmer

**OPERATION:** Head Turn (ejector groove)

Equipped with a rugged single axis slide, all mechanical design to maintain durability and reliability. The variable speed drives permit independent control to create a versatile machine to roll, flat form, and circular form or use straight type cutters to trim ammunition. The headstock and tailstock assemblies are constructed of cast iron and are mounted on finished pads of the heavily constructed steel base weldment. Wear areas are chrome plated for reliability and longer life. The spindle assembly may be removed as a unit, thus simplifying maintenance. The spindle is rigidly mounted in precision pre-loaded bearings. The tapered collet type used in the spindle provides for minimum work run-out under normal conditions. The cam and spindle motors are located inside the base: belt adjustment facilities extend out the back, permitting ease of adjustment. The tool slide is rigidly mounted in heavy dovetail guides and is designed to receive various types of cutters.

9mm, 5.56mm and 7.62mm

We are estimating you will achieve between 100-110ppm minute for the pistol cases and 90-100ppm for the Rifle cases.

