



Machine: Heading, Pierce and Taper Press

SCOPE OF WORKS

Performed processes by the Heading, Pierce and Taper Press

The Heading, Pierce and Taper Press is a machine that forms the Head, Primer Pocket, Stamp Mark, Fire Hole and Body, Shoulder and Neck Tapers on a Final Drawn Annealed case for Small Arm Ammunition Cartridge production.

Cartridge Case Ball

The press performs the following operations

- Case feeding
- Indenting
- Heading
- Fire Hole Piercing
- Stamp Mark
- 1st Taper
- 2nd Taper and Mouth Calibration
- Eject excess material

The configuration is designed to head, pierce and taper of drawn annealed brass ammunition cases for Small Arm Ammunition Cartridges.

Total machine output nominal 160 - 240 pieces/min